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## Original Research Article

# Synthesis of crystalline particles of $\text{LiYO}_2$ by sol-gel method and its characterization

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### ABSTRACT

Lithium yttrium oxide ( $\text{LiYO}_2$ ) was created using the straightforward sol-gel process with help from citric acid. From a low to a high concentration of lithium precursor, three distinct molar ratios were employed. As opposed to those brought about by solid-state reactions, the purer  $\text{LiYO}_2$  powders produced by the higher lithium precursor concentration were produced by subduing the unstructured granules generated by the sol-gel process during the heating process. The ideal experimental conditions for the synthesis of sol-gels are a molar ratio of  $[\text{Li}(\text{CH}_3\text{COO})]2\text{H}_2\text{O}/[\text{Y}(\text{NO}_3)_3\cdot 6\text{H}_2\text{O}]$  of 1:3 and 1:2, respectively, at  $950^\circ\text{C}$  and  $1000^\circ\text{C}$ , with a heating period of 6 hours.  $\text{LiYO}_2$ 's reaction and synthesis mechanism was examined and put forth. I discovered that exothermic reactions were created during the process of calcination of dry gel and that the production of  $\text{LiYO}_2$  was achieved through a straightforward interaction between  $\text{Li}_2\text{O}$  and  $\text{Y}_2\text{O}_3$ .

## 1. Introduction

The sol-gel approach, which involves preparing ceramic and glass materials in two different states - a solution and a gel - attracts a lot of interest. The sol-gel technology is straightforward and affordable, with a suitable reagent mixture, moderate heating temperature, and numerous opportunities to adjust the characteristics via altering the solution constituents [1, 2]. Thin films, fibres, and granules may be produced using the sol-gel process, and such substances possess a variety of applications in insulating substances, superconducting materials photo catalysis, glasses, dielectric materials, and ferroelectric materials [1–7]. The international community is currently concentrating on the challenges associated with sustainability issues related to lowering the levels of greenhouse gases in the atmosphere. There are a lot of pollutants as a result of the expansion of businesses and technology, notably in the power, transportation, cement-based material, and fossil fuels-based industry. Between  $350$  and  $1000^\circ\text{C}$ , lithium yttrium oxide ( $\text{LiYO}_2$ ), also known as lithium yttriate, is a novel material for the  $\text{CO}_2$  absorbent [8]. Compared to  $\text{Li}_2\text{ZrO}_3$  ( $450$ – $500^\circ\text{C}$ ) [9] and  $\text{Li}_4\text{SiO}_4$  (up to  $720^\circ\text{C}$ ) [10],  $\text{LiYO}_2$  has a greater temperature range. In addition to these,  $\text{LiYO}_2$  has received extensive study for its potential use in engineering, particularly for its coating for insulation [11],  $\text{CO}_2$  absorbing materials [8], Li detectors [12], and electrically conducting materials [11, 13]. Additionally,  $\text{LiYO}_2$  exhibits exceptional optical and magnetic properties when doped with lanthanides ( $\text{Eu}^{3+}$ ,  $\text{Tb}^{3+}$ ) ions [14–16].

The temperature conditions during synthesis and the type of impurities affect the crystal structure of  $\text{LiYO}_2$ . There are two crystal structures for  $\text{LiYO}_2$ : a lower symmetric

monoclinic structure and a tetragonal structure with  $I4_1/amd$  group space [17]. Six oxide ions coordinate the Y ions octahedrally, and Li is essentially surrounded by a plane coordinate polyhedrons [18]. Each  $\text{YO}_6$  polyhedron allocates four sides as well as four corners with an adjacent  $\text{YO}_6$  polyhedron. Nevertheless, pure  $\text{LiYO}_2$  has a space group of  $P2_1/c$  and is monoclinic at room temperature [14, 19]. The mixed cation layers of closed-packed  $\text{O}_2$  are present in the monoclinic structure's somewhat deformed NaCl structure [20]. In the past,  $\text{LiYO}_2$  was created by solid-state sintering a combination of  $\text{LiNO}_3$  or  $\text{Li}_2\text{CO}_3$  with  $\text{Y}_2\text{O}_3$  precursors at temperatures between  $900$  and  $1400^\circ\text{C}$  with a heating time of 2 to 48 hours [12, 14, 16, 21, 22]. For the synthesis of  $\text{LiYO}_2$ , several preparation techniques, including spark-plasma sintering (SPS), has recently drawn a lot of attention [11]. To my knowledge,  $\text{LiYO}_2$  has not yet been synthesised via a sol-gel method. This research looked on the sol-gel method of  $\text{LiYO}_2$  synthesis. This procedure has been carried out to improve the precursor powder's chemical homogeneity and reactivity.

## 2. Materials and methods

$\text{LiYO}_2$  particles were made using the sol-gel technique. The compounds, viz.  $\text{Li}(\text{CH}_3\text{COO})\cdot 2\text{H}_2\text{O}$  and  $\text{Y}(\text{NO}_3)_3\cdot 6\text{H}_2\text{O}$  were utilised as starting materials in a conventional synthesis procedure. The starting charges were dissolved in aqueous citric acid monohydrate  $\text{C}_6\text{H}_8\text{O}_7\cdot \text{H}_2\text{O}$  solution stoichiometrically with excess Li precursor. The initial sols were made by dissolving  $\text{Li}(\text{CH}_3\text{COO})$  and  $\text{Y}(\text{NO}_3)_3$  in distilled water in three distinct molar ratios (1:1, 1:2, and 1:3) together with an



equivalent amount of citric acid in a water-based solution ( $1.2 \text{ mol L}^{-1}$ ). The mole ratios for both Y as well as Li predecessors in the study were kept at 1:1, 1:2, and 1:3, respectively. Weighing and dissolving the respective masses in water. The water to total precursor mass ratio was set at 2.9. To improve the homogeneity of the mixtures, they were agitated at  $27^\circ\text{C}$  for 30 minutes. In order to stabilise the solution, the homogeneous mixture was further agitated for 30 minutes at room temperature after the water-based solution of citric acid is gradually added. After that, the mixture was heated to  $80^\circ\text{C}$  in a water bath while being constantly stirred to produce the transparent viscous gel.

To make xerogel, at  $90^\circ\text{C}$  for 125 hours, the gel was dried. In order to produce swollen powders, Additionally, for 6 hours, these xerogels were heated to  $180^\circ\text{C}$ . The as-prepared xerogels were heated up between  $700$  to  $1200^\circ\text{C}$  at a rate of  $5^\circ\text{C}/\text{min}$  while being held at various temperatures. Using an X-ray diffractometer, it was established what  $\text{LiYO}_2$  looked like in terms of phase structure and purity.

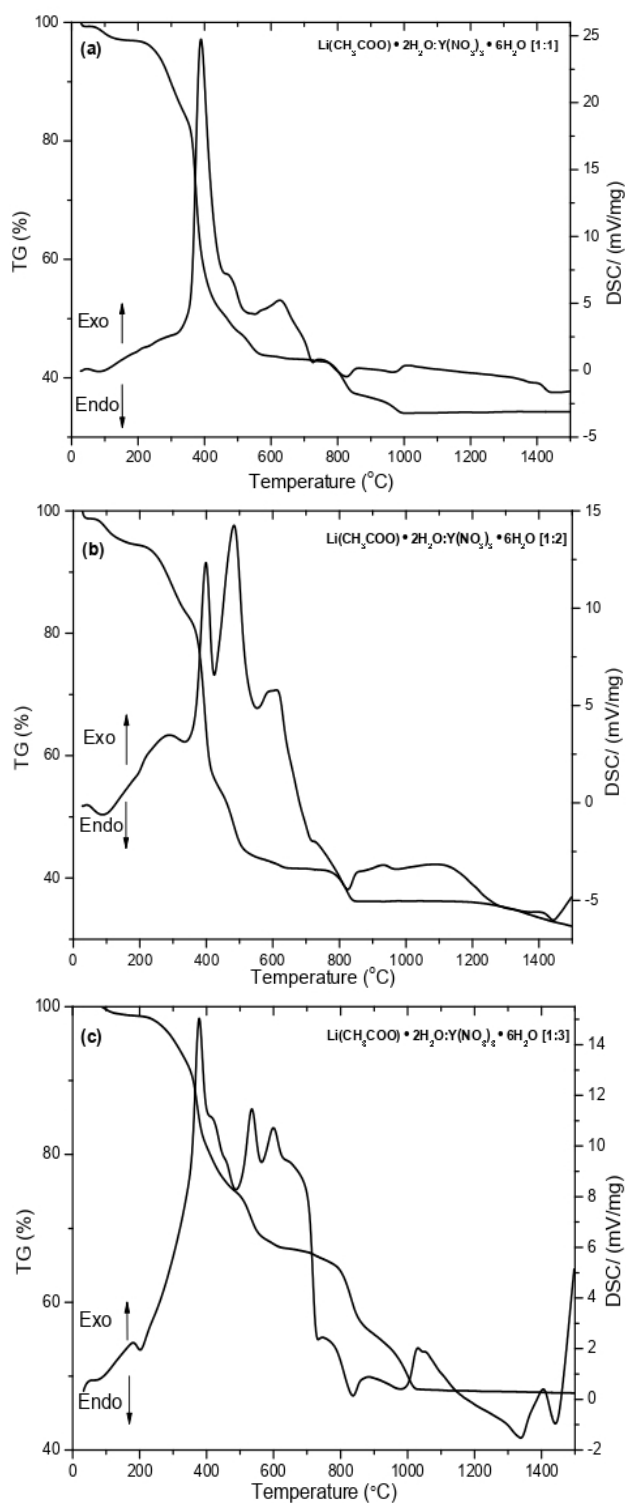
The starting material was subjected to DSC/TGA analysis under a  $10 \text{ mL}/\text{min}$  air circulation at a heating rate of  $15\text{--}30 \text{ K}/\text{min}$  from  $27^\circ\text{C}$  to  $1500^\circ\text{C}$ . Sol-gel component combinations were used to create raw powders. XRD pictures were captured, while FT-IR spectra were obtained using the FT-IR spectrophotometer. Scanning electron spectroscopy was used to analyse the microstructure.

### 3. Results and discussion

Figure 1 displays outcomes of TGA and DSC on samples that were made with molar ratios of 1:1, 1:2, and 1:3 and heated for 6 hours at  $175^\circ\text{C}$ . The primary exothermic processes, which can be attributed to breakdown of nitrites, acetates, and citrates utilised as detoxifying compounds, take place between  $220$  and  $750^\circ\text{C}$  [22, 23]. Peaks on DSC curves rise when the molar ratio of the Y prerequisite decreases. It is because an exothermic process is significantly influenced by the citrate-nitrate ions ratio ( $c/n$ ) [24].

Citric acid was released at  $400^\circ\text{C}$  for both of the initial pair of samples (1:1 and 1:2), which led to the first large peak, and it was caused by the breakdown of citric acid at  $385^\circ\text{C}$  for the final sample [22]. According to Singh et al. [24], the exothermic redox reaction produced by annealing xerogel at  $180^\circ\text{C}$  for 5 hours causes citric acid to be converted to aconitic acid ( $\text{C}_6\text{H}_6\text{O}_6$ ) and then to itaconic acid ( $\text{C}_5\text{H}_6\text{O}_4$ ), causing the precursor to swell. Within samples having molar ratios of 1:2, 1:3, which correspond to  $482$  and  $535^\circ\text{C}$ , respectively, the second main peak can be attributed to the creation of  $\text{Li}_2\text{O}$  at temperatures over  $477^\circ\text{C}$  [26]. The decarburization of the disintegrated products is what causes the event to occur at  $600^\circ\text{C}$  (or  $627^\circ\text{C}$  for sample 1:1) [22]. For 1:1 and 1:3, these activities continue at around  $1000^\circ\text{C}$ , while they were seen sooner in the 1:2 molar ratio sample ( $850^\circ\text{C}$ ). Endothermic peaks for 1:1, 1:2, and 1:3 are shown at  $824$ ,  $827$ , and  $837^\circ\text{C}$ , respectively.

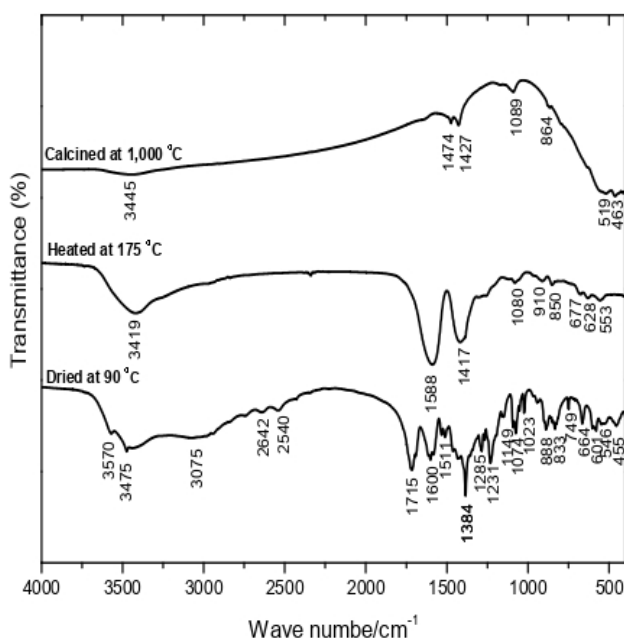
The absence of the peaks at  $1030$  and  $1339^\circ\text{C}$  for sample with molar ratio 1:3 in the other samples may be understood via responses taking place among too many gases as a result of an increase in the  $c/n$  ratio or an increase in ambient gases. The TGA curve shows no weight loss at the same temperature.



**Figure 1:** Samples prepared at various mole ratios are shown in (a) 1:1, (b) 1:2, and (c) 1:3 DSC/TGA curves.

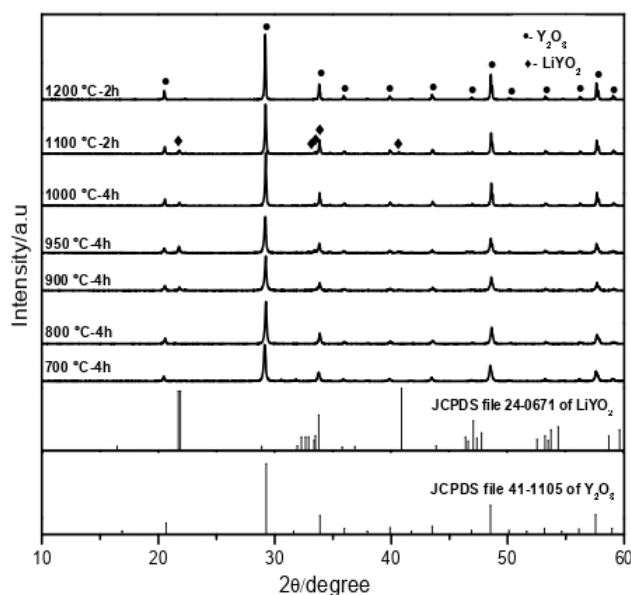
Peaks (weak for 1:1 and 1:2) at  $1400^\circ\text{C}$  may have occurred by Li being released at a high temperature. Also, as seen in the TGA curves, the weight of the samples decreased by  $63.45\%$  for a 1:1 decomposition,  $66.65\%$  for a 1:2 decomposition, and  $52.54\%$  for a 1:3 decomposition. The breakdown of leftover water, nitrate, and acetate ions, on the other hand, can be the reason why all samples lost weight up to  $350^\circ\text{C}$  [23].

FT-IR  $\text{LiYO}_2$  characterization: FT-IR was used to analyse the ambient temperature spectrum of the  $90^\circ\text{C}$  together with-dried gel after 125 hours, the  $175^\circ\text{C}$  heated substance, as well as the  $1000^\circ\text{C}$  annealing for a 1:2 samples ratio. Figure 2 illustrates the infrared spectrum characteristic of  $\text{LiYO}_2$ , which shows a broad spectrum close to  $3450\text{ cm}^{-1}$  that is related via the O-H vibratory stretching mode of water [27]. The O-H vibrations are found in sample annealed to  $1000^\circ\text{C}$  because the  $\text{Li}^+$  ion is susceptible to wetness [28]. Citric acid's C-H and COO-H stretching motions may be responsible for a shoulder width between  $3000$  and  $2800\text{ cm}^{-1}$ , which suggests no compounds were still present until 125 hours later. A deeper look at the frequency bands at  $3075$ ,  $2642$ , and  $2540\text{ cm}^{-1}$  as well as the usual oscillation at  $1715\text{ cm}^{-1}$  leads to this finding. In addition, the region of  $1600$  to  $825\text{ cm}^{-1}$  was where groups of carboxylic acids and nitrogen compounds showed peak levels [29]. The noteworthy  $\text{CO}_2$  vibrational peaks are seen around  $1630$ - $1420\text{ cm}^{-1}$  during heating at  $175^\circ\text{C}$  for 6 hours. The peak values have reached lowest point around  $800^\circ\text{C}$ , thus being consistent with the crystallisation of  $\text{LiYO}_2$ , as shown by DSC graphs. Following the heating process at  $1000^\circ\text{C}$ ,  $\text{LiYO}_2$  could potentially be the cause of persistent peak between  $1089$  and  $400\text{ cm}^{-1}$ . In comparison, the as-calcined  $\text{LiYO}_2$  generated in the present investigation's FT-IR spectrum exhibits an identical trend as the similar structure of aluminium oxide hydroxide or diaspore ( $-\text{AlOOH}$ ), exhibiting three different regions split by significant discrepancies [30]. The Y-O octahedron vibration modes are consistent with the 1<sup>st</sup> regime at  $864$ - $519\text{ cm}^{-1}$ , the Y-OLi bending mode with the second region at  $1474$ - $1089\text{ cm}^{-1}$ , and the O-H stretched oscillation with the third regime at or over  $3400\text{ cm}^{-1}$ . After annealing from  $800^\circ\text{C}$  to  $1000^\circ\text{C}$ , the characteristic FT-IR spectrum of  $\text{LiYO}_2$  can be anticipated. DSC-TG curves also demonstrate  $\text{LiYO}_2$  crystallisation at temperatures greater than  $800^\circ\text{C}$ .



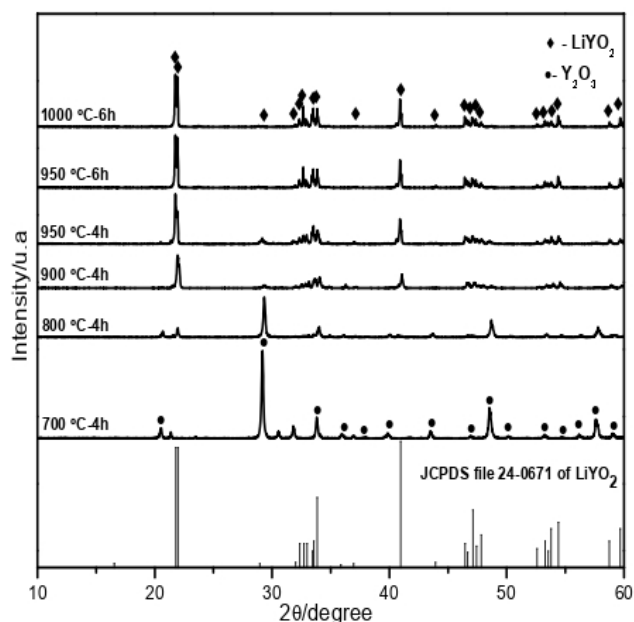
**Figure 2:** FT-IR spectra of 1:2 mole ratio gels that were heated to  $175^\circ\text{C}$ , dried at  $90^\circ\text{C}$ , and calcined at  $1000^\circ\text{C}$ .

Every sample was heat treated at various temperatures and at constant times, according to XRD analysis. The XRD patterns of samples generated at a 1:1 mole ratio at  $700$ - $1200^\circ\text{C}$  with hold periods of two and four hours are shown in Figure 3.  $\text{LiYO}_2$  powders generated with excessive Li precursor ratios up to  $1000^\circ\text{C}$  are shown in Figure 4 as XRD patterns. We may infer from the XRD results that  $\text{Y}_2\text{O}_3$  begins to crystallise at  $700^\circ\text{C}$ , and  $\text{LiYO}_2$  peaks also begin to form. This conclusion is in good agreement with phase shifts shown in DSC/TGA investigations and the reaction pathways depicted above. The XRD patterns indicate that  $\text{Y}_2\text{O}_3$  is a predominant crystalline in all mole ratios when the temperature is raised to  $700^\circ\text{C}$ . Weak intensity  $\text{LiYO}_2$  peaks began to form at  $800^\circ\text{C}$ , particularly in samples with an abundance of Li precursor. This correlates to the beginning of  $\text{LiYO}_2$  crystallisation, as determined by the heat treatment investigations. Above this benchmark temperature, the ratio of one to one of released lithium oxide occurs around  $1200^\circ\text{C}$ , with no anticipated peak of  $\text{LiYO}_2$  (See Figure 3). The XRD results for samples with an excessive amount of Li precursor are nearly same, and for materials with 1:2 and 1:3 molar proportions, respectively, complete crystallisation of  $\text{LiYO}_2$  takes place at  $950$  to  $1000^\circ\text{C}$ .

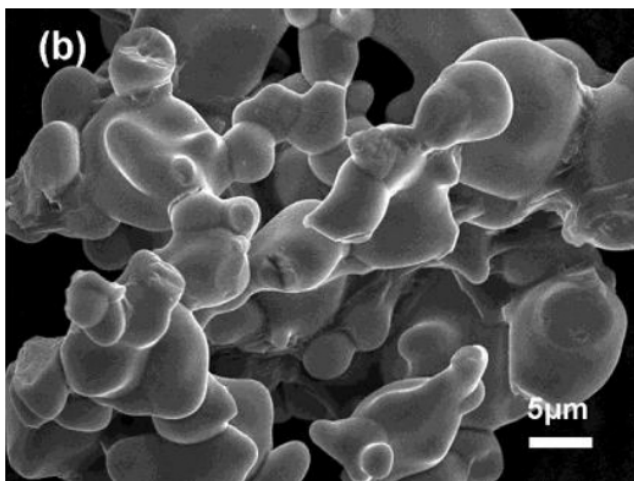
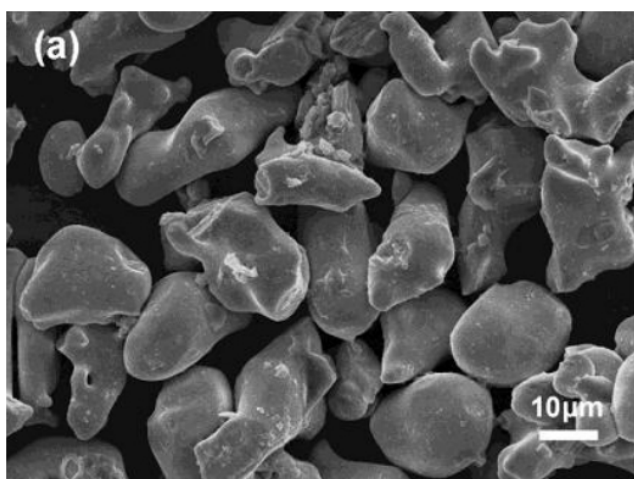


**Figure 3:** Samples generated at a 1:1 mole ratio as seen in XRD patterns.

In this work, only the patterns with a 1:3 molar ratio are reported (Figure 4). Furthermore, it is clear that  $\text{LiYO}_2$  must be synthesised at low temperatures, which necessitates a large quantity of Li antecedent and a protracted holding period, which is necessary for the development of particle sizes. As a result, after 6 hours of holding, the pure  $\text{LiYO}_2$  phase was achieved at  $950^\circ\text{C}$  (1:3) and  $1000^\circ\text{C}$  (1:2). Compared to high sintering solid-state reaction techniques, the aforementioned temperatures are considerably smaller, which were conducted at  $1200^\circ\text{C}$  for 15 hours [12] and  $1400^\circ\text{C}$  for 4 hours [21]. If not,  $\text{LiYO}_2$  has to be synthesised at  $900^\circ\text{C}$  over the course of substantially longer annealing times (12–48 hours) [16].



**Figure 4:** X-ray diffractograms of samples generated at a mole ratio of 1:1 and calcined at various temperatures and holding times.



**Figure 5:** A SEM image of LiYO<sub>2</sub> that was calcined at 950 °C for 6 hours (1:3) and at 1000 °C for 6 hours (1:2).

The SEM illustrations of the LiYO<sub>2</sub> granules as-prepared at 950 °C (1:3) and 1000 °C (1:2) in Figure 5 demonstrate that the average size of the particles of the synthesised granules is below 25 μm with a homogenous size variation. This amazing grain development may be caused by the relatively lengthy holding time and modest calcination rate (5 °C/min). A substantial aggregation of particles at 1000 °C in a sample ratio of 1:2 is seen in addition to the varied forms in Figure 5 [22, 23]. These clumped particles require more research to be done on them. No Y<sub>2</sub>O<sub>3</sub> contamination on the surface of LiYO<sub>2</sub> grains is seen in comparison to earlier research [12].

#### 4. Conclusions

Without complexing the metal precursors, monoclinic LiYO<sub>2</sub> crystals were created utilising a straightforward sol-gel method and citric acid. For samples having an excessive amount of Li precursor, at 1:3 and 1:2 molar ratios, the ideal synthesis temperature is 950 to 1000 °C with a holding period of 6 hours. Itaconic acid, which is produced from citric acid, served as the fuel for the redox combustion technique between citrate and nitrate. Lithium oxide and yttria simply reacted to produce LiYO<sub>2</sub>. Compared to the conventional solid-state reaction approach, the synthesis temperature is substantially shorter and the duration of holding time is comparatively less. Without any yttria contamination, the heat treatment causes an increase in particle size. Furthermore, FT-IR research shows that no compounds between acid and metal oxides were generated during the sol-gel process. Also, it is demonstrated that many vibration modes within the structure are deepened, which requires further research.

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